



Dart Hawkesbury
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D4634-043
Job Sheet 167032-D



Part No: D4634-043 Job Qty: 1 ea
Part Name: Middle, Center Ceiling Panel Assembly

Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 10/23/17 Job Tracking No:
Due Date: 11/17/17 Created By: Mario Poulin
Type: SOLD Description:
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	
110	QC	1 pcs		11/17/17	0.00	0.00	QC5	
120	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
130	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21	

Part Op 100 - ***BEFORE INTALLING D4728-051, APPLY A 3/16" SEEM OF PLASTIC WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : _____ 1-
Assemble as per Dwg D4634-043 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	-2351-20-27-C3C 5022924	2	38	0	0
	-50-009-2 5021923	2	47	0	0
	-D4634-143 5021900	1	0	0	0
	D4646-1 5022754	2	25	0	0
	D4652-3 5022735	2	0	0	0
	D4652-5 5022734	2	11	0	0
	-D4728-053 F122551	1	11	0	0
	PLT1.5M-M 5022731	3	2,578	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 11:44 AM dart.poulin.mario

DART
AEROSPACE
S027271

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Middle, Center Ceiling Panel Assembly

PART NO: D4634 – 043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/28/17

Job No: 167032 – D